



Home Tips®



• CHRISTIAN BUILDING INSPECTORS, INC., 3697 HABERSHAM LANE, DULUTH, GEORGIA 30096, 770-849-0920 • JANUARY 2005 •

Q & A

Cast Stone Problems?

We have synthetic stone on our house, and we keep having leaks. The builder has repaired the area three times but has not been able to stop the water from entering. Can you shed any light on this problem?

According to Dennis McCoy, the problems they are finding with cast stone are just like the problems we've seen with incorrectly applied stucco. But the weather detailing flaws we identify in artificial-stone jobs often cause even greater problems than the errors made with stucco. With cast-stone veneer, leaks and rot often show up sooner, progress more quickly, and cause more severe damage inside the wall.

Cast-stone veneers, also called synthetic or cultured stone, are cementitiously adhered to a stucco-like base coat that is applied directly to the wall. Like stucco, cast stone gets saturated with water in a rainstorm and holds that water right up against the framed wall. The papers and flashings under the veneer have to fend off that moisture load without the benefit of any drainage or drying space. One layer of paper isn't going to do the job – two layers, as specified under stucco, are necessary.



Painstaking Details Required

If anything, cast stone should, in fact, be backed up by even tougher details than stucco. That's because it has some characteristics that may help create a more stressful moisture load for walls during wet weather. For one thing, manufactured stone is a cement-based product that absorbs

and holds water like stucco, but cast stone is thicker than stucco and can thus store more moisture.

The greater thickness of cast stone also complicates the task of fabricating and installing practical flashing components. The kickout or diverter flashing required where a roofline butts into a wall is a good example. On job after job, my company gets paid good money to go in after the fact, tear cast-stone veneer off a wall, and retrofit a larger kickout flashing to the wall because the original roofer's kickout flashing was too small to push water out beyond the plane of the cladding. If the diverter flashing is too small, it may as well not be there. All the water flowing and blowing against that spot will just get dumped into the wall system below.



We also see problems when cast stone is paired with another material on the same wall. It's very common, for instance, for a single house to have stucco or EIFS as well as cast stone; if the joint where the two meet is detailed wrong, water can get to the wood-framed wall and cause trouble.

Investigating Problems

When my company is called to look at a building, the owners



or the builder often have no conception of the severity of the

